



## SURFACE PREPARATION FOR APPLYING METAL PLATES

1. THOROUGHLY CLEAN THE WINDOW FRAME SURFACE WITH WATER USING A CLEAN CLOTH AND WIPE DRY WITH ANOTHER CLEAN DRY CLOTH. **Be sure and remove any old adhesive residue.**
2. WIPE THE SURFACE WITH AN ALCOHOL WIPE AND LET DRY. *Use several to ensure a clean surface. Keep using alcohol wipes until the wipe is no longer black. This may take several wipes. You may be removing several layers of oxidation from the surface of the window frame.*
3. **DO NOT USE** PURELL, WINDEX, 409 OR OTHER GLASS OR SURFACE CLEANER. IT LEAVES A CHEMICAL FILM THAT NEGATIVELY AFFECTS THE PERFORMANCE OF THE ADHESIVE.
4. REMOVE THE PROTECTIVE LINER AND APPLY THE METAL PLATE TO THE CLEAN AND DRY SURFACE. ***ONCE YOU REMOVE THE PROTECTIVE LINER, DO NOT TOUCH THE ADHESIVE WITH YOUR FINGERS OR TO ANOTHER SURFACE.***
5. PRESS INTO PLACE AND HOLD FOR ONE MINUTE WITH PRESSURE. LET THE ADHESIVE CURE FOR 72 HOURS BEFORE ATTACHING THE SIGNAGE. DO NOT REMOVE AND REPLACE IT AT ANY TIME IN THE INSTALLATION PROCESS.

**If you have any questions, please don't hesitate to contact us.**

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